

## Product Specification

PRODUCT SPECIFICATION		Date of Creation:	07.10.15	
		Issue Number:	3	R-Date:

Product Name		DANISH SALAMI				
Product Code (s)	DESCRIPTION	APN/ EAN	TUN/GTIN	BRAND	PACK SIZE = UNIT/CARTON	
SADANIL(whole) P1SADANSL(sliced)	DANISH SALAMI			Pendle Ham & Bacon	2.5-3KG x 6 knobs/box 1.0kg X 8 packets/box	
<b>1. PRODUCT DESCRIPTION</b>						
Made from finely minced and seasoned pork and beef cuts traditionally fermented and air dried.						
<b>2. PRODUCT PARAMETERS:</b>						
<b>Finished Product</b>	Weight-Portion	2.5 -3.0 KG				
	Temperature	0-5°C				
	NET Weight	2.5- 3 kg				
	Sliced Count/Pack 1.0 KG, 500gm	Sliced Count/Pack 1.0 KG, 500gm	80-90, 40-45 slices			
		Diameter	9.5-10.5 cm			
		Sliced thickness	1.5mm			
<b>Physical Defects</b>	Metal Detection Inspection	Ferrous, Non Ferrous, Stainless (316)				
<b>Sensory</b>	Appearance	traditional <i>salami</i> , with typical marbled appearance,				
	Colour	Reddish brown				
	Flavour	Typical fermented salty meat, with spice flavour				
<b>Microbiological</b>	E.coli	N/D 0.1g				
	Listeria monocytogenes:	N/D 25g				
	Salmonella:	N/D 25g				

### 3.INGREDIENT DECLARATION



Selected pork & beef fermented meat (96%), salt, herbs & spices, **milk solid**, maltodextrin, dextrose, Natural flavour, antioxidant(316), aroma flavour, starter culture, preservative(250, 251), dehydrated vegetables, vegetable fat, wine,

**Fermented not heat treated product**

**4.STORAGE CONDITIONS AND SHELF LIFE**

STORAGE CONDITIONS	SHELF LIFE
Keep refrigerated and store at 0 to 5 Degree Celsius. Must be consumed within 3 days of opening.	Vacuum packed(whole): 5 months (unopen)
	Vacuum packed (sliced): 28 days (unopen)

**5.PHOTO**

Finished Product (sliced)	Finished Product (whole)
	

**Finished Product in Carton**



**6. PACKAGING AND LABELLING**

COMPONENTS	SUPPLIER	ACTION
Inner		
Plastic Bags	Approved Supplier	CVC /Gas flushed packed
Outer		
Standard Carton External :	Approved Supplier	Pack product in carton
Carton Label	Approved Supplier	Place product label in allocated label area. To include Batch marking and use by date.
Pallet Configuration	9 cartons per row, stack 7 layers high – total of 63 maximum cartons per pallet	

### 7. LABELLING

<b>Carton Label</b>	Place product label at the end of carton. To include: Product Name, Batch Number, Use by Date, Net Weight, Storage Instructions, Company Name, Address, Made in Australia, NSW Food Authority Licence No. 20562. <b>Fermented not heat treated product</b>
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### 8. NUTRITIONAL DECLARATION

Average Serving per package	1KG=80-90 slices	
Average Serving Size (in g) :	25g	
	<b>Average Quantity Per Serving</b>	<b>Average Quantity Per 100g</b>
Energy	270 KJ	1080 KJ
Protein	4.2 g	16.7 g
Fat	5.2 g	20.7 g
-saturated	2.5 g	10 g
Carbohydrate	0.4 g	1.7 g
-sugars	0.4 g	1.5 g
Sodium	287 mg	1150 mg
<b>Quantities stated above are average only.</b>		

### 9. CLAIMS

Claim	Criteria	Justification	Yes/No
Gluten free	Casein & whey are detected in product	Product is made from gluten free ingredients	yes

### 10. ALLERGEN STATEMENT

Contains :	Milk Solid
May be present:	Nil

### 11. Allergens

VITAL ANALYSIS:	REQUIRED:	#REF!	CODE:	#REF!
PARAMETERS		PRESENCE(YES/NO)	DESCRIPTION OF INGREDIENT	
Gluten & their product i.e. wheat, rye, barley, oats, spelt, etc		No		
Crustacean & their products		No		
Fish & fish products		No		
Egg & egg products		No		
Milk & milk products		Yes		
Peanuts & their products		No		
Tree nuts & their products (doesn't Inc. coconut)		No		
Sesame seeds & their products		No		
Soybeans & their products		No		
Added sulphites^10mg/kg(10ppm)		No		
Royal Jelly		No		
Bee Pollen		No		
Propolis		No		

Lupin	No	
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12. COUNTRY OF ORIGIN	
Mark(x)	STATEMENT
NO	Product of Australia
NO	Made in Australia (>50% of the product and production cost incurred in Australia)
X	Made in Australia from at least 96% Australian Ingredients

13. GMO & IRRADIATED PRODUCT	
NO	<b>Genetically Modified</b> - does this product contain genetically modified materials according to food standard Australia New Zealand
NO	<b>Not Irradiated</b> – does this product contain materials that have been irradiated , according to food standards Australia New Zealand

14.MANUFACTURING SITE	
X	Pendle Ham & Bacon Curers, 138 Bungaree Road, Pendle Hill, NSW-2145

15. DISTRIBUTION METHOD
All deliveries will be supplied in food licensed vehicles (as per state food transportation requirements).Product to be received in a fresh state to be transported in a vehicle in clean and sound condition.

16. SENSITIVE CONSUMER
Intended for general consumption

17. SPECIFICATION ISSUE HISTORY			
ISSUE NUMBER	REASON (LIST SECTION UPDATED)	DATE	NAME
2 R-3	UPDATED SPECIFICATION	21.02.2018	Bob

18. APPROVAL			
NAME	POSITION	DATE	SIGNATURE
	Production Manager	21.02.2018	
	Packing Manager	-	
	QA Manager	-	
	Managing Director	-	